



RELIANCE PARTS

NO.	DESCRIPTION
R1	FRAME
R2	TOP BRACKET
R3	BOTTOM BRACKET
R4	MOUNTING PLATE
R5	BOTTOM INNER CAP
R6	BOTTOM LABYRINTH
R7	INNER SEAL
R8	OUTER SEAL
R9	INNER SNAP RING
R10	OUTER SNAP RING
R11	SHAFT
R12	ROTOR
R14	TOP BEARING
R15	BOTTOM BEARING
R19	ELECT. PLUG (2)
R21	ELECT LEAD W <sub>2</sub>
R22	CONDUIT LEAD ASSEMBLY
R23	O-RING KIT
R24	VARIOUS BOLTS

ESSCO PARTS

NO.	DESCRIPTION
1	VOLUTE
2.1	WEAR PLATE (OPTIONAL)
26	IMPELLER
27	IMPELLER WASHER
28	IMPELLER BOLT
29	IMPELLER KEY
31	VOLUTE BOLTS
37	PUMP STAND (OPTIONAL)
38	PUMP STAND BOLTS OPT.
44	IMPELLER SPACER
45	COOL AGIVENT
46	ADAPTER PLATE*
47	ADAPTER PLATE BOLTS*

DATE:  
1/22/91  
FILE NAME:  
GENASSV  
DRAWN BY:  
BRAD J. MANN  
CHECKED BY:  
J.I.  
REVISED BY:  
K PADGETT  
REV. DATE:  
9/19/94



GENERAL ASSEMBLY  
DRAWING FOR  
FREESTANDING VORTEX  
PUMPS

\*NOT USED ON SOME MODELS.