



NO.	DESCRIPTION
R1	FRAME
R2	TOP BRACKET
R3	BOTTOM BRACKET
R4	MOUNTING PLATE
R5	BOTTOM INNER CAP
R6	BOTTOM LABYRINTH
R7	INNER SEAL
R8	OUTER SEAL
R9	INNER SNAP RING
R10	OUTER SNAP RING
R11	SHAFT
R12	ROTOR
R13	TOP BEARING
R14	BOTTOM BEARING
R15	BOTTOM BEARING LOCK RING
R16	BOTTOM BEARING LOCK RING
R17	ELECTRODE (2)
R18	ELECT LEAD WIRE $\frac{1}{2}$ & $\frac{1}{2}$ (2)
R19	CONDUIT LEAD ASSEMBLY
R20	CONDUIT LEAD ASSEMBLY
R21	O-RING KIT
R22	BRACKET PLATE BOLTS
R23	MOUNTING PLATE BOLTS
R24	MOUNTING PLATE BOLTS

NO.	DESCRIPTION
1	VOLUTE
1.1	SUCTION COVER
1.14	SUCTION COVER BOLT
1.15	SUCTION COVER NUT
1.16	SUCTION COVER WASHER
1.3	VOLUTE NUT
1.4	VOLUTE WASHER
1.5	VOLUTE BOLT
2.1	WEAR PLATE
2.12	SPLIT VOLUTE GASKET
26	IMPELLER
28.1	IMPELLER BOLT AND WASHER
29	IMPELLER KEY
37	PUMP STAND
44	IMPELLER SPACER
45	COOL AGENT (2)
410	THREAD LOCKING COMPOUND

ALL DIMENSIONS ARE IN INCHES

DATE:	4/18/95
FILE NAME:	GENASSV2
DRAWN BY:	K PADGETT
CHECKED BY:	J.I.
REV. DATE:	

**ESSCO PUMPS**

GENERAL ASSEMBLY OF  
HARD IRON VERTICAL  
SUBMERSIBLE PUMP