



RELIANCE PARTS

NO.	DESCRIPTION
R1	FRAME
R2	TOP BRACKET
R3	BOTTOM BRACKET
R4	MOUNTING PLATE
R5	BOTTOM INNER CAP
R6	BOTTOM LABYRINTH
R7	INNER SEAL
R8	OUTER SEAL
R9	INNER SNAP RING
R10	OUTER SNAP RING
R11	SHAFT
R12	ROTOR
R14	TOP BEARING
R15	BOTTOM BEARING
R19	ELECT. PLUG (2)
R21	ELECT LEAD WIRE W ₂
R22	CONDUIT LEAD ASSEMBLY
R23	O-RING KIT
R24	VARIOUS BOLTS

ESSCO PARTS

NO.	DESCRIPTION
1	VOLUTE
2.1	WEAR PLATE (OPTIONAL)
26	IMPELLER
27	IMPELLER WASHER
28	IMPELLER BOLT
29	IMPELLER KEY
31	VOLUTE BOLT
37	PUMP STAND
38	PUMP STAND BOLTS
44	IMPELLER SPACER
45	COOL AGIVENT
46	ADAPTER PLATE*
47	ADAPTER PLATE BOLTS*
100	VOLUTE WEAR RING (OPTIONAL)
101	IMPELLER WEAR RING (OPTIONAL)

DATE:
1/23/91
FILE NAME:
GENASSNC
DRAWN BY:
BRAD J. MANN
CHECKED BY:
J.I.
REVISED BY:
K PADGETT
REV. DATE:
8/15/94

ESSCO PUMPS

GENERAL ASSEMBLY
DRAWING FOR
FREESTANDING NON-CLOG
PUMPS

*NOT USED ON SOME MODELS.